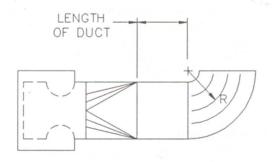


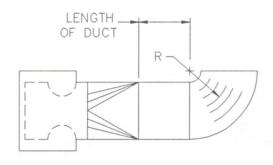
SYSTEM EFFECT FACTORS					
R/D	NO DUCT	2D DUCT	5D DUCT		
0.5	2.5	1.6	0.8		
0.75	2.0	1.2	0.66		
1.0	1.2	0.66	0.33		
2.0	0.8	0.47	0.26		

A. SQUARE ELBOW WITH INLET TRANSITION -- NO TURNING VANES.



SYSTEM EFFECT FACTORS					
R/D	NO DUCT	2D DUCT	5D DUCT		
0.5	0.8	0.47	0.26		
1.0	0.53	0.33	0.18		
2.0	0.26	0.22	0.14		

B. SQUARE ELBOW WITH INLET TRANSITION -- 3 LONG TURNING VANES.



R,	NO	2D	5D
D	DUCT	DUCT	DUCT
0.5	0.8	0.47	0.26
1.0	0.53	0.33	0.18
2.0	0.26	0.22	0.14

C. SQUARE ELBOW WITH INLET TRANSITION -- SHORT TURNING VANES.

 $D = \frac{2H}{\sqrt{\pi}}$

THE INSIDE AREA OF THE SQUARE DUCT (H X H) IS EQUAL TO THE INSIDE AREA CIRCUMSCRIBED BY THE FAN INLET COLLAR. THE MAXIMUM PERMISSIBLE ANGLE OF ANY CONVERGING ELEMENT OF THE TRANSITION IS 15, AND FOR A DIVERGING ELEMENT 7.5.

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS SYSTEM EFFECT FACTORS FOR VARIOUS DUCT ELBOWS (Adapted from AMCA 201)

DATE 1-88 FIGURE 6-19